

## *Material Safety Data Sheet*

### 1. COMPANY IDENTIFICATION

<b>Product Name</b>	Tough PLA filament
<b>Product Use</b>	Printing material for XYZprinting 3D printer
<b>Company</b>	XYZprinting, Inc.
<b>Address</b>	No.147, Sec. 3, Beishen Rd., Shenkeng Dist., New Taipei City, Taiwan (R.O.C.)
<b>Information Phone No.</b>	886-2-7705 8001
<b>Emergency Phone No.</b>	886-2-7705 8001

### 2. HAZARD IDENTIFICATION

#### Potential health effects

<b>Eye contact</b>	Contact with eyes may cause irritation.
<b>Skin contact</b>	Substance may cause slight skin irritation.
<b>Ingestion</b>	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
<b>Inhalation</b>	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.
<b>Target organ effects</b>	There were no target organ effects noted following ingestion or dermal exposure in animal studies.
<b>Sensitization</b>	Did not cause sensitization on laboratory animals
<b>Specific hazards</b>	No information available
<b>Environmental precautions</b>	Not determined See Section 12 for more information.
<b>Flammability</b>	Fine dust dispersed in air may ignite.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance Name	CAS Number	Concentration(%)	Classification	
			Directive 67/548/EEC	Regulation EC No 1272/2008
Poly lactide resin	9051-89-2	90%~100%	Not Classified	Not Classified
Acrylic polymer	-	<10%	-	-

#### 4. FIRST AID MEASURES

<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician immediately.
<b>Skin contact</b>	Rinse immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Cool skin rapidly with cold water after contact with hot polymer.
<b>Inhalation</b>	Move to fresh air. Call a physician immediately.
<b>Ingestion</b>	Drink water as a precaution. Never give anything by mouth to an unconscious person. Do not induce vomiting without medical advice. Call a physician immediately.
<b>Notes to physician</b>	Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### **Flammability**

**Autoignition temperature** 388°C

##### **Flammability Limits in Air**

**Flammable limits in air - lower (%)** Not applicable

**Flammable limits in air - upper (%)** Not applicable

**Suitable extinguishing media** Foam. Water. Carbon dioxide (CO<sub>2</sub>). Dry chemical. Alcohol resistant foams are preferred if available. General-purpose synthetic foams (including AFFF) or protein foams may function, but much less effectively.

**Extinguishing media which must not be used for safety reasons** No information available

**Hazardous decomposition products** Burning produces obnoxious and toxic fumes Aldehydes  
Carbon monoxide (CO) carbon dioxide (CO<sub>2</sub>)

**Special protective equipment for firefighters** As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**Under fire conditions** Cool containers / tanks with spray water. Water mist may be used to cool closed containers.

**Other information** Fine dust dispersed in air may ignite. Risks of ignition followed by flame propagation or secondary explosions shall be prevented by avoiding accumulation of dust, e.g. on

floors and ledges.

**6. ACCIDENTAL RELEASE MEASURES**

<b>Engineering measures</b>	Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide appropriate exhaust ventilation at places where dust is formed.
<b>Control parameters</b>	None

**7. HANDLING AND STORAGE**

<b>Safe handling advice</b>	Avoid contact with skin and eyes. Avoid dust formation. Workers should be protected from the possibility of contact with molten material during fabrication. Low hazard for usual industrial or commercial handling. Use personal protective equipment. See Section 8.
<b>Storage</b>	Store in cool place. Keep at temperatures below 122 °F (50 °C). No special restrictions on storage with other products
<b>Precautions</b>	No special precautions required

**8. EXPOSURE CONTROLS MEASURES**

<b>Engineering measures</b>	Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide appropriate exhaust ventilation at places where dust is formed.
<b>Control parameters</b>	None

**PERSONAL PROTECTIVE EQUIPMENT**

<b>Eye protection</b>	Safety glasses with side-shields. Goggles.
<b>Skin and body protection</b>	Impervious clothing.
<b>Respiratory protection</b>	Respirator must be worn if exposed to dust. Wear respirator with dust filter. Respiratory protection is needed if any of the exposure limits in Section 2 are exceeded. Consult an industrial hygiene professional prior to respirator selection and use. Use a positive-pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. <b>WARNING:</b> Air purifying respirators do not protect workers in oxygen-deficient atmospheres.
<b>Hand protection</b>	Preventive skin protection.
<b>Hygiene measures</b>	Avoid contact with skin, eyes and clothing.

**Exposure limits** See Section 2.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Spool, string, strand
<b>Color</b>	White
<b>Physical state</b>	Solid
<b>Odor</b>	Slight
<b>pH</b>	Not applicable
<b>Vapor pressure</b>	Not determined
<b>Vapor density</b>	Not determined
<b>Evaporation rate</b>	Not determined
<b>Density</b>	1.24 g/cc
<b>Boiling point/range</b>	Not applicable
<b>Decomposition temperature</b>	482 °F (250 °C)
<b>Melting point/range</b>	Not determined
<b>Water solubility</b>	Insoluble
<b>Solubility in other solvents</b>	None known

## 10. STABILITY AND REACTIVITY

<b>Stability</b>	Stable under recommended storage conditions
<b>Conditions to avoid</b>	Temperatures above 446 °F (230 °C).
<b>Materials to avoid</b>	Oxidizing agents. Strong bases.
<b>Hazardous decomposition products</b>	Burning produces obnoxious and toxic fumes. Aldehydes. Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).
<b>Polymerization</b>	Not applicable

## 11. TOXICOLOGICAL INFORMATION

<b>Principle Routes of Exposure</b>	Eye contact. Skin contact. Inhalation. Ingestion.
<b>Acute toxicity</b>	There were no target organ effects noted following ingestion or dermal exposure in animal studies.
<b>Local effects</b>	May cause eye/skin irritation. Product dust may be irritating to eyes, skin and respiratory system. Caused mild to moderate conjunctival irritation in eye irritation studies using rabbits. Caused very mild redness in dermal irritation studies using rabbits (slightly irritating). Ingestion may cause gastrointestinal irritation, nausea,

	vomiting and diarrhea.
<b>Long term toxicity</b>	Did not cause skin allergic reactions in skin sensitization studies using guinea pigs.
<b>Specific effects</b>	May cause skin irritation and/or dermatitis. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. Burning produces irritant fumes.
<b>Mutagenic effects</b>	Not mutagenic in AMES Test.
<b>Reproductive toxicity</b>	No data is available on the product itself.
<b>Carcinogenic effects</b>	No data is available on the product itself.
<b>Target organ effects</b>	There were no target organ effects noted following ingestion or dermal exposure in animal studies.
<b>Skin</b>	LD50/dermal/rabbit > 2000 mg/kg
<b>Ingestion</b>	LD50/oral/rat > 5000 mg/kg

## **12. ECOLOGICAL INFORMATION**

<b>Mobility</b>	No data available
<b>Bioaccumulation</b>	Does not bioaccumulate. Inherently biodegradable.
<b>Ecotoxicity effects</b>	EC50/72h/algae > 1100 mg/L

## **13. DISPOSAL CONSIDERATIONS**

**Waste from residues / unused products:** In accordance with local and national regulations. Do not contaminate ponds, waterways or ditches with chemical or used container. Contact manufacturer.

THE COMPANY HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION 2

**Contaminated packaging:** Empty remaining contents. Do not re-use empty containers. Empty containers should be transported/delivered using a registered waste carrier to local recyclers for disposal.

## **14. TRANSPORT INFORMATION**

### **U.S. Department of Transportation (DOT)**

<b>Proper shipping name</b>	Not regulated as a hazardous material.
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**IMDG**

<b>Proper shipping name</b>	None
<b>Hazard class</b>	Not regulated.
<b>UN/Id No.</b>	None
<b>Packing group</b>	None

**ICAO/IATA**

<b>Proper shipping name</b>	None
<b>Hazard Class</b>	Not regulated.
<b>Packing group</b>	None

**15. REGULATORY INFORMATION**

(Not meant to be all inclusive--selected regulations represented)

**NOTICE: The information herein is presented in good faith and believed to be accurate. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws. The following specific information is made for the purpose of complying with numerous federal, state or provincial, and local laws and regulations. See other sections for health and safety information.**

**U.S. REGULATIONS**

Sara 313 title III: Not Listed

TSCA Inventory List: Listed

**STATE REGULATIONS**

California Proposition 65: Not Listed

**INTERNATIONAL INVENTORIES**

<b>Canada DSL Inventory List</b>	Listed
<b>REACH/EU EINECS List</b>	Components are in compliance with and/or are listed.
<b>Japan (ECL)</b>	Listed
<b>Australia (AICS)</b>	Listed
<b>Korean chemical inventory</b>	Listed
<b>Philippines (PICCS) inventory</b>	Not Listed
<b>China inventory of existing chemical substances list</b>	Listed

**16. OTHER INFORMATION**

None