

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 1 of 10

1. Identification

Product identifier

FabConstruct LCD-UV Resin Pro-X

Recommended use of the chemical and restrictions on use

Use of the substance/mixture

3D Printing
resin

Uses advised against

Not for intraoral area.

Details of the supplier of the safety data sheet

Company name:	Fabistron GmbH	
Street:	Jütrichauer Straße 3	
Place:	D-39261 Zerbst / Anhalt	
Telephone:	+49 3923 610070	Telefax: +49 3923 610080
e-mail:	info@fabistron.com	
Contact person:	Holger Prüfer	Telephone: +49 3923 610070
e-mail:	fabconstruct@fabistron.com	
Internet:	www.fabistron.de	

2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

Skin corrosion/irritation: Skin Irrit. 2
Serious eye damage/eye irritation: Eye Dam. 1
Respiratory or skin sensitization: Skin Sens. 1
Reproductive toxicity: Repr. 2

Label elements

29 CFR Part 1910.1200

Signal word: Danger

Pictograms:



Hazard statements

Causes skin irritation
May cause an allergic skin reaction
Causes serious eye damage
Suspected of damaging fertility or the unborn child

Precautionary statements

If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 2 of 10

If on skin: Wash with plenty of soap and water.
 Take off contaminated clothing and wash it before reuse.
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.
 Immediately call a poison center/doctor.
 If exposed or concerned: Get medical advice/attention.
 Store locked up.
 Dispose of waste according to applicable legislation.

Hazards not otherwise classified

No information available.

3. Composition/information on ingredients

Mixtures

Hazardous components

CAS No	Components	Quantity
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate	43.41 %
2123508-19-8	Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked	40.27 %
4986-89-4	pentaerythritol tetraacrylate	13.41 %
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	1.996 %

4. First-aid measures

Description of first aid measures

General information

First aider: Pay attention to self-protection!

After inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Observe risk of aspiration if vomiting occurs. Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person or a person with cramps. Get medical advice/attention.

Most important symptoms and effects, both acute and delayed

Persons already sensitised to diisocyanates may develop allergic reactions when using this product.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 3 of 10

Specific hazards arising from the chemical

Non-flammable. In case of fire may be liberated: Gases/vapors, toxic

Special protective equipment and precautions for fire-fighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Environmental precautions

Do not allow to enter into surface water or drains.

Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Reference to other sections

Safe handling: see section 7
 Personal protection equipment (PPE): see section 8
 Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Further information on handling

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Store in a dry place. Provide adequate ventilation as well as local exhaust at critical locations. Keep locked up. Store in a place accessible by authorized persons only.

Hints on joint storage

No information available.

Further information on storage conditions

Protect against: UV-radiation/sunlight, Humidity.

8. Exposure controls/personal protection

Control parameters

Exposure limits

CAS No.	Substance	ppm	mg/m ³	f/cc	Category	Origin
7631-86-9	Silica, amorphous	-	6		TWA (8 h)	REL

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 4 of 10

Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes.

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

Eye/face protection

Wear eye/face protection.

Hand protection

Wear protective gloves.

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Do not allow to enter into surface water or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state:	Liquid	
Color:	various	
Odor:	like: Acrylate	
pH-Value:		not determined

Changes in the physical state

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	> 100 °C
Flash point:	> 110 °C

Flammability

Solid:	not applicable
Gas:	not applicable

Explosive properties

The product is not: Explosive.

Lower explosion limits:	not determined
Upper explosion limits:	not determined

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 5 of 10

Auto-ignition temperature:	> 230 °C
Self-ignition temperature	
Solid:	not applicable
Gas:	not applicable
Decomposition temperature:	not determined
Oxidizing properties	
Not oxidising.	
Vapor pressure:	< 1 hPa
Density:	not determined
Water solubility:	poorly soluble
Solubility in other solvents	
not determined	
Partition coefficient n-octanol/water:	not determined
Viscosity / dynamic:	not determined
Viscosity / kinematic:	not determined
Relative vapour density:	not determined
Evaporation rate:	not determined

Other information

Odor threshold: not determined

10. Stability and reactivity**Reactivity**

No hazardous reaction when handled and stored according to provisions.

Chemical stability

Stability: Stable

The product is stable under storage at normal ambient temperatures.

Possibility of hazardous reactions

Hazardous reactions: Will not occur

No known hazardous reactions.

Conditions to avoid

Protect against: UV-radiation/sunlight, Humidity.

Incompatible materials

No information available.

Hazardous decomposition products

In case of fire may be liberated: Gases/vapors, toxic

11. Toxicological information**Information on toxicological effects****Route(s) of Entry**

Eye contact, dermal, inhalative, oral.

Acute toxicity

Based on available data, the classification criteria are not met.

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 6 of 10

CAS No	Components				
	Exposure route	Dose	Species	Source	Method
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate				
	oral	LD50 mg/kg 5000	Rat	Manufacturer	
	dermal	LD50 mg/kg 3650	Rabbit	Manufacturer	OECD 402
4986-89-4	pentaerythritol tetraacrylate				
	oral	ATE mg/kg 500			
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide				
	oral	LD50 mg/kg > 5000	Rat	Manufacturer	
	dermal	LD50 mg/kg > 2000	Rat	Manufacturer	

Irritation and corrosivity

- Causes skin irritation
- Causes serious eye damage

Sensitizing effects

May cause an allergic skin reaction (hexamethylene diacrylate; hexane-1,6-diol diacrylate; Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked; pentaerythritol tetraacrylate; diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of damaging fertility or the unborn child (diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)
 Germ cell mutagenicity: Based on available data, the classification criteria are not met.
 Carcinogenicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Carcinogenicity (IARC): Silica, amorphous (CAS 7631-86-9) is listed in group 3.

Aspiration hazard

Based on available data, the classification criteria are not met.

Further information

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

12. Ecological information

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 7 of 10

CAS No	Components					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate					
	Acute bacteria toxicity	(270 mg/l)	0,5 h	Activated sludge	Manufacturer	OECD 209
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide					
	Acute algae toxicity	ErC50 > 2,01 mg/l	72 h	Scenedesmus subspicatus	Manufacturer	
	Acute crustacea toxicity	EC50 3,53 mg/l	48 h	Daphnia magna (Big water flea)	Manufacturer	
	Acute bacteria toxicity	(> 1000 mg/l)	3 h	Activated sludge	Manufacturer	

Persistence and degradability

The product has not been tested.

Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Components	Log Pow
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate	2,81
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	3,1

BCF

CAS No	Components	BCF	Species	Source
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	47 - 55	Cyprinus carpio (Common Carp) fish	Manufacturer

Mobility in soil

The product has not been tested.

Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

13. Disposal considerations

Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

14. Transport information

US DOT 49 CFR 172.101

UN/ID number:

UN 3082

Proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)

Transport hazard class(es):

9

Packing group:

III

Safety Data Sheet

according to 29 CFR 1910.1200(g)

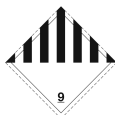
FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 8 of 10

Hazard label:

9

**Marine transport (IMDG)****UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9



Special Provisions:

274, 335, 969

Limited quantity:

5 L

Excepted quantity:

E1

EmS:

F-A, S-F

Air transport (ICAO-TI/IATA-DGR)**UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9



Special Provisions:

A97 A158 A197

Limited quantity Passenger:

30 kg G

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger:

964

IATA-max. quantity - Passenger:

450 L

IATA-packing instructions - Cargo:

964

IATA-max. quantity - Cargo:

450 L

Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

Yes



Danger releasing substance:

hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate

Special precautions for user

No information available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 9 of 10

15. Regulatory information

U.S. Regulations

National Inventory TSCA

hexamethylene diacrylate; hexane-1,6-diol diacrylate: Yes.
 Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked: No.
 pentaerythritol tetraacrylate: Yes.
 diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide: Yes.
 amorphous silica: Yes.

National regulatory information

SARA Section 311/312 Hazards:
 hexamethylene diacrylate; hexane-1,6-diol diacrylate (13048-33-4): Immediate (acute) health hazard
 Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked (2123508-19-8): Immediate (acute) health hazard
 pentaerythritol tetraacrylate (4986-89-4): Immediate (acute) health hazard
 diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8): Immediate (acute) health hazard

State Regulations

Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

16. Other information

Hazardous Materials Information Label (HMIS)

Health: *3
 Flammability: 1
 Physical Hazard: 0

NFPA Hazard Ratings

Health: 3
 Flammability: 1
 Reactivity: 0
 Unique Hazard:

Revision date: 08.04.2021
 Revision No: 1,0



Abbreviations and acronyms

ACGIH: American Conference of Governmental Industrial Hygienists
 CFR: Code of Federal Regulations
 DOT: Department of Transportation
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 IARC: International Agency for Research on Cancer
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 CAS: Chemical Abstracts Service
 NFPA: National Fire Protection Association
 NTP: National Toxicology Program
 OSHA: Occupational Safety and Health Administration
 PEL: permissible exposure limit
 REL: recommended exposure limit
 SARA: Superfund Amendments and Reauthorization Act

Safety Data Sheet

according to 29 CFR 1910.1200(g)

FabConstruct LCD-UV Resin Pro-X

Revision date: 08.04.2021

Page 10 of 10

STEL: Short-term exposure limit
TSCA: Toxic Substances Control Act
TWA: time-weighted average
TI: Technical Instructions
DGR: Dangerous Goods Regulations
UN: United Nations
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds

Other data

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)