



# SAFETY DATA SHEET

[In accordance with the criteria of Regulation No 1907/2006 (REACH) as amended]

## Section 1: Identification of the substance/mixture and of the company/undertaking

- 1.1 Product identifier  
Filament Spectrum PCTG GF10
- 1.2 Relevant identified uses of the substance or mixture and uses advised against  
Relevant identified uses: filament used in 3D printers.  
Uses advised against: not determined.
- 1.3 Details of the supplier of the safety data sheet  
Entity responsible: Spectrum Group Sp. z o.o.  
Address: Parkowa 85, 05-806 Pęcice, Poland  
Telephone: +48 608 109 008  
E-mail address for a competent person responsible for sds: office@spectrumfilaments.com
- 1.4 Emergency telephone number  
112

## Section 2: Hazards identification

- 2.1 Classification of the substance or mixture  
Product is not classified as hazardous for human life and health and for the environment.
- 2.2 Label elements  
Hazard pictograms and signal words  
None.  
Names of substances mentioned on label  
None.  
Hazard statements  
None.  
Precautionary statements  
None.
- 2.3 Other hazards  
The substances contained in the product do not meet criteria for PBT or vPvB in accordance with Annex XIII of REACH Regulation. The product does not contain substances included in the list established in accordance with Article 59 (1) for having endocrine disrupting properties, or substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (3) or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0.1 % by weight.

## Section 3: Composition/information on ingredients

- 3.1 Substances  
Not applicable.
- 3.2 Mixtures  
Product based on copolyester and glass fibre [CAS 65997-17-3]. Product does not contain components which are classified as hazardous. Product does not contain components with European Union level exposure limit in the workplace.

**Section 4: First aid measures****4.1 Description of first aid measures**

The filament is not hazardous to human health. The information on first aid provided below relates to the situation when the exposure was caused by working with the hot product during printing.

Skin contact:

During printing process: possible thermal burns. Rinse damaged skin with cold water. Put on sterile dressing. Contact doctor.

Eye contact:

During printing process: splashes of liquid filament may cause burns. Put on sterile dressing. Contact an ophthalmologist immediately.

Ingestion:

exposure by this route does not typically occur. If swallowed, rinse mouth with water. Do not induce vomiting. Contact a doctor, show container or label.

Inhalation:

During printing process: remove the victim to fresh air. Keep warm and calm. Consult a doctor, if disturbing symptoms occur.

**4.2 Most important symptoms and effects, both acute and delayed**

Skin contact: contact with the product at high temperature may cause severe burns.

Eye contact: at high temperatures, the vapours generated during printing process may cause irritation.

Inhalation: at high temperatures, the vapours generated during printing process may cause irritation of respiratory track.

**4.3 Indication of any immediate medical attention and special treatment needed**

Physician makes a decision regarding further medical treatment after thoroughly examination of the injured. Symptomatic treatment.

**Section 5: Firefighting measures****5.1 Extinguishing media**

Suitable extinguishing media: carbon dioxide, extinguishing powder, extinguishing foam, water spray.

Unsuitable extinguishing media: water jet – risk of fire propagation.

**5.2 Special hazards arising from the substance or mixture**

During combustion harmful fumes consisting of carbon oxides and other harmful products of thermal decomposition may be produced. Do not inhale combustion products, it may cause health risk.

**5.3 Advice for firefighters**

Personal protection typical in case of fire. Do not stay in the fire zone without self-contained breathing apparatus and protective clothing resistant to chemicals. Do not let extinguishing water to reach drainage system, surface water and groundwater. Collect used extinguishing media.

**Section 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Handle in accordance with good occupational hygiene and safety practices. Ensure that effects of the breakdown are removed only by qualified personnel. Ensure adequate ventilation. Avoid inhalation of fumes evolved during the printing process.

**6.2 Environmental precautions**

In case of release of large amounts of the product, it is necessary to take appropriate steps to prevent it from spreading into the environment..

- 6.3 Methods and material for containment and cleaning up  
Collect mechanically. Collected material should be reused or treated as a waste.
- 6.4 Reference to other sections  
Appropriate conduct with waste product – section 13. Personal protective equipment – see section 8.

### Section 7: Handling and storage

- 7.1 Precautions for safe handling  
Handle in accordance with good occupational hygiene and safety practices. Use only as intended. In case of rubbing or friction, accumulation of electrostatic charges on the filament surface may occur. Accumulated electric charge can be transferred to the user and may be a source of ignition - use extreme caution when working with flammable materials. Ensure adequate ventilation. Avoid breathing fumes generated during the printing process.
- 7.2 Conditions for safe storage, including any incompatibilities  
Store filament only in a cool, dry place protecting against weather (direct sunlight, frost, precipitation etc.). Protect from sources of fire and naked flames. Do not store with incompatible materials (see subsection 10.5).
- 7.3 Specific end use(s)  
No information about uses other than mentioned in subsection 1.2.

### Section 8: Exposure controls/personal protection

- 8.1 Control parameters  
Product does not contain components with occupational exposure limit values established on the European Union level  
Legal Basis: Commission Directive 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, 2019/1831/EU.  
Please check also any national occupational exposure limit values in your country.
- 8.2 Exposure controls  
Appropriate engineering controls  
Observe good occupational hygiene and safety practices. Do not eat, drink or smoke when using the product. Wash hands thoroughly before breaks and after work.  
Individual protection measures, such as personal protective equipment  
The necessity to use and selection of appropriate personal protective equipment should take into account the type of risk created by the product, conditions at the workplace and the manner of handling the product. The personal protective equipment used must meet the requirements of Regulation (EU) 2016/425 and the relevant standards.  
Hand and body protection  
Use protective gloves and protective clothing if a risk assessment indicates this is necessary (EN 374).  
Eye protection:  
Use tightly fitting protective glasses if risk assessment indicates that it is necessary (EN 166).  
Respiratory protection:  
Under normal conditions of use is not required. In emergency situation, when exposed to high concentrations of fumes evolved in printing process appropriate respiratory protective equipment should be worn.  
Thermal hazards  
If contact with the hot product is expected, use heat-resistant gloves in accordance with EN 407 standard.



# SAFETY DATA SHEET

## Environmental exposure controls

Avoid release of large amounts of the product to groundwater, drainage system or soil.

## Section 9: Physical and chemical properties

- 9.1 Information on basic physical and chemical properties
- |   |                                       |
|---|---------------------------------------|
| Physical state:   | solid/filament                        |
| Colour:   | colourless                            |
| Odour:  | weak                                  |
| Melting point/freezing point:                             | not determined                        |
| Boiling point or initial boiling point and boiling range: | not determined                        |
| Flammability:   | product is non-flammable              |
| Lower and upper explosion limit:                          | not applicable                        |
| Flash point:  | not determined                        |
| Auto-ignition temperature:                                | not determined                        |
| Decomposition temperature:                                | not determined                        |
| pH:   | not determined                        |
| Kinematic viscosity:                                      | not applicable                        |
| Solubility:   | not determined                        |
| Partition coefficient n-octanol/water (log value):        | not applicable                        |
| Vapour pressure:  | not determined                        |
| Density and/or relative density:                          | 1,25 – 1,28 g/cm <sup>3</sup> (25 °C) |
| Relative vapour density:                                  | not determined                        |
| Particle characteristics:                                 | not determined                        |
- 9.2 Other information
- |                   |     |
|-------------------|-----|
| Specific gravity: | > 1 |
|-------------------|-----|

## Section 10: Stability and reactivity

- 10.1 Reactivity  
Product is resistant to chemicals. See also subsections 10.3-10.5.
- 10.2 Chemical stability  
The product is stable under normal conditions of handling and storage.
- 10.3 Possibility of hazardous reactions  
Not known.
- 10.4 Conditions to avoid  
Protect from direct sunlight, sources of fire and heat, except from processes connected directly with using of the product.
- 10.5 Incompatible materials  
Strong oxidizers and basis, combustible materials.
- 10.6 Hazardous decomposition products  
Not known.

## Section 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

### Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

Routes of exposure: skin contact, eye contact, inhalation. See subsection 4.2 for more information on the effects from each possible route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Hot product vapors may cause eye irritation. Contact with the hot product may cause skin burns.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

No data.

## 11.2 Information on other hazards

Endocrine disrupting properties

The product does not contain substances included in the list established in accordance with Article 59 (1) for having endocrine disrupting properties, or substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (3) or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0.1 % by weight.

Other information

No data.

## Section 12: Ecological information

## 12.1 Toxicity

Product is not classified as hazardous for the environment.

## 12.2 Persistence and degradability

No data.

## 12.3 Bioaccumulative potential

No data.

## 12.4 Mobility in soil

Product is not mobile in soil.

## 12.5 Results of PBT and vPvB assessment

Product does not contain ingredients, which meet criteria for PBT or vPvB in accordance with Annex XIII of REACH Regulation.



# SAFETY DATA SHEET

## 12.6 Endocrine disrupting properties

The product does not contain substances included in the list established in accordance with Article 59 (1) for having endocrine disrupting properties, or substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (3) or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0.1 % by weight.

## 12.7 Other adverse effects

Product has no influence on global warming and destruction of the ozone layer. Consider other harmful effects of individual components of the mixture on the environment (eg., global warming potential).

## Section 13: Disposal considerations

### 13.1 Waste treatment methods

Waste material should be stored in designated place for recycling or utilization. Waste product should be recovered or disposed of in authorized incineration plants or waste facility in accordance with local regulations.

Legal basis: Directive 2008/98/EC as amended, 94/62/EC as amended.

## Section 14: Transport information

### 14.1 UN number or ID number

Not applicable. Product is not classified as dangerous during transportation.

### 14.2 UN proper shipping name

Not applicable.

### 14.3 Transport hazard class(es)

Not applicable.

### 14.4 Packing group

Not applicable.

### 14.5 Environmental hazards

Not applicable.

### 14.6 Special precautions for user

Not applicable.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

## Section 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC as amended.

Commission Regulation (EU) No 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 as amended.

European Parliament and Council Directive 94/62/EC of 20 December 1994 on packaging and packaging waste as amended.



# SAFETY DATA SHEET

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste and repealing certain Directives as amended.

Regulation (EU) No 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC.

Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Commission Directive 2006/15/EC of 7 February 2006 establishing a second list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Directives 91/322/EEC and 2000/39/EC.

Commission Directive 2009/161/EU of 17 December 2009 establishing a third list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Commission Directive 2000/39/EC.

Commission Directive 2017/164/EU of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 91/322/EEC, 2000/39/EC and 2009/161/EU.

Commission Directive 2019/1831/EU of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC.

## 15.2 Chemical safety assessment

It is not necessary to carry out a chemical safety assessment for mixture.

## Section 16: Other information

### Abbreviations and acronyms

PBT	Persistent, Bioaccumulative and Toxic substance
vPvB	very Persistent, very Bioaccumulative substance

### Trainings

Before commencing working with the product, the user should learn the Health & Safety regulations, regarding handling chemicals, and in particular, undergo a proper workplace training.

### Key literature references and data sources

This sheet was prepared on the basis of on manufacturer's data, literature data, online databases, our knowledge and experience, taking into account the current legislation.

### Procedures used to classify the mixture

Classification was based on data on hazardous substances calculation method under the guidance of Regulation 1272/2008/EC (CLP) as amended.

### Other informations

Date of issue:	03.10.2022
Version:	1.0/EN

The information above is based on a current available data concerning the product, but also on the experience and knowledge in this field of the producer. They are neither a quality description of the product nor a guarantee of particular features. They are to be treated as aid to safety in transport, storage and usage of the product. That does not free the user from the responsibility of improper usage of the information above and also of improper compliance with the law norms in the field.